



Polypropylene
Daplen™ EF261AI
 Polypropylene TPO Compound

Description

Daplen EF261AI is a 20% mineral filled polypropylene compound intended for injection moulding.

This material has an excellent balance between impact strength and stiffness and is easy to process.

Applications

Dashboards
 Door panels and pockets

Center consoles
 Other automotive interior parts

Special Features

Good scratch resistance

Physical Properties

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Density	1040 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	14 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	1.800 MPa	ISO 178
Tensile Strength (50 mm/min)	18 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa)	94 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	45 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	5 kJ/m ²	ISO 179/1eA

Application Related and Other Tests

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Fogging (100 °C,16 h)	< 2 mg	DIN 75201
Emission	< 50 µgC/g	VDA 277

Processing Techniques

The actual conditions will depend on the type of equipment used.

This product is easy to process with standard injection moulding machines. To avoid residual humidity from transport or storage, the material should be pre-dried approximately 2h at 80°C. Following parameters should be used as guidelines:

Feeding temperature 40 - 80 °C

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Mass temperature	220 - 260 °C
Back pressure	Low to medium
Holding pressure	30 - 60 bar
Mould temperature	30 - 50 °C
Screw speed	Low to medium
Flow front speed	100 - 200 mm/s

Storage

Daplen EF261AI should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product. For more information, contact your Borealis representative.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of recovery and disposal of the product.

Regional Availability

Europe

For information on regional availability please contact Borealis Sales Representative.

North America

South America

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Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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